

# STRINGING INSTRUCTIONS

HEAD RACQUETBALL	1 PC		2 PC		BOTH		MAINS		1 PC CROSSES			2 PC CROSSES		
	L'GTH FT-IN	SS FT-IN	L'GTH M x X	TENSION LBS	PATTERN M x X	START M's	MAINS SKIP	TIE OFF M's	START X	LAST X	TIE OFF	START X	LAST X	TIE OFF
Problem Child**, Meanstreak**, Dirty Deed**			23' x 16'	31-37	16 x 16	H	8H	3H	5H	3T	4T	5H	3T	4H, 4T
AMP 175**, 185**, 195**			23' x 16'	31-37	16 x 16	H	8H	3H	5H	3T	4T	5H	3T	4H, 4T
Extreme 170*, 180*, 190*			23' x 16'	31-37	16 x 16	H	6H, 8H, 10H, 11H	5H	6H	3T	4T	6H	3T	7H, 4T
MX 170*, 180*, 190*			23' x 16'	31-37	16 x 16	H	6H, 8H, 10H, 11H	5H	6H	3T	4T	6H	3T	7H, 4T
Liquidmetal IGS 165*, 175*, 185*			23' x 16'	31-37	16 x 16	H	6H, 8H, 10H, 11H	5H	6H	3T	4T	6H	3T	7H, 4T
Liquidmetal 170*, 180", 190*			23' x 16'	31-37	16 x 16	H	6H, 8H, 10H, 11H	5H	6H	3T	5T	6H	3T	4H, 5T
Megablast 175*, 185*, 195*			22' x 17	28-36	16 x 18	H	6H, 8H, 10H, 11H	5H	6H	3T	5T	6H	3T	4H, 5T

**\*Note:** One or Two piece stringing acceptable.  
 Features HEAD's patented Power Channel System  
 On IGS Racquets, crosses must be started on the same side of the frame as the tie off hole at 4T (4T has 2 IGS holes on this side of the frame). On IGS Racquet crosses, tension must be pulled over or under the frame. Before pulling tension you must lock the table on the machine. Pull tension and clamp far enough from the frame so you can tehn run the cross through the IGS channel and weave the next cross. Repeat until all crosses are done. Alternate stringing 2-3 mains on each side. Feed first left main from 1LH through 1LT (top hole). As you feed string into 1LT it will automatically come out of 2LT (top hole) and then proceed to 5LH for second main. Continue to 7LH down to 2LT (second hole) for third main. String will automatically come out of 1LT (second hole) and proceed to 2LH for fourth main. Continue feeding string through 3LH to 1LT (third hole) for fifth main. String will come out of 2LT (third hole) and proceed to 9LH for sixth main. Continue string through 12LH to 2LT (fourth hole) for seventh main. String will come out of 1LT (fourth hole) and proceed to 4LH for final main. Follow same procedure on right side but recerse level of entry on Power Channel System; i.e., feed first right main from 1 RH through 1 RT (bottom hole) and string will automatically come out of 2RT (bottom hole), then proceed to 5RH for second main, etc. Tie off short side at 5H. Start 1X at 6RH and weave over fifth main.

**\*\*Note:** One or Two piece stringing acceptable. **Shared Holes: 5H, 6H, 7H, 9H**  
 Features HEAD's patented Power Channel System  
 On IGS Racquets, crosses must be started on the same side of the frame as the tie off hole at 4T (4T has 2 IGS holes on this side of the frame). On IGS Racquet crosses, tension must be pulled over or under the frame. Before pulling tension you must lock the table on the machine. Pull tension and clamp far enough from the frame so you can tehn run the cross through the IGS channel and weave the next cross. Repeat until all crosses are done. Alternate stringing 2-3 mains on each side. Feed first left main from 1LH through 1LT (top hole). As you feed string into 1LT it will automatically come out of 2LT (top hole) and then proceed to 5LH for second main. Continue to 6LH down to 2LT (second hole) for third main. String will automatically come out of 1LT (second hole) and proceed to 2LH for fourth main. Continue feeding string through 3LH to 1LT (third hole) for fifth main. String will come out of 2LT (third hole) and proceed to 7LH for sixth main. Continue string through 9LH to 2LT (fourth hole) for seventh main. String will come out of 1LT (fourth hole) and proceed to 4LH for final main. Follow same procedure on right side but recerse level of entry on Power Channel System; i.e., feed first right main from 1 RH through 1 RT (bottom hole) and string will automatically come out of 2RT (bottom hole), then proceed to 5RH for second main, etc. Tie off short side at 3H. Start 1X at 5RH and weave over fourth main.

i.165***			21' x 17'	28-34	16 x 19	H	6H, 8H, 10H, 11H	9H				6H	5T	4H, 7T
Ti. 175 XL***	38'	10' 6"		28-34	16 x 18	H	7H, 9H, 10H	8H	7H	5T	7T			
Liquidmetal Cyber***	39'	11'		28-34	16 x 18	H	6H, 8H, 10H, 11H	9H	6H	5T	7T			

**\*\*\*Note:** Two piece stringing. **Shared Holes: 1 T, 2T, 3T, 4T**  
 Alternate stringing 2-3 mains on each side.  
 Feed first left main from 1LH through 1LT (upper ridge) and loop around to 2LT (upper ridge) to 3LH for second main. Continue to 2LH down to 1LT (lower ridge) for thrid main. Loop around to 2LT (lower ridge) to 4LH for fourth main. Continue feeding string through 5LH to 3LT (upper ridge) for fifth main. Loop around to 4LT (upper ridge) to 9LH for sixth main. Continue string through 7LH to 3LT (lower ridge) for seventh main. Loop around to 4LT (lower ridge) to 12LH for final main. Follow same procedure on right side but recerse level of enry on shared grommets; i.e., feed first right main from 1 RH through 1 RT (lower ridge) etc. Tie off mains at 9LH and 9RH. Start 1X at 6RH and weave under fifth main (hard weave).

Liquidmetal Blast****	38'	10' 6"		28-34	16 x 18	H	7H, 9H, 10H	8H	7H	5T	7T			
Nano Ti. Raptor****	38'	10' 6"		28-34	16 x 18	H	7H, 9H, 10H	8H	7H	5T	7T			
Nano Ti. Rocket****	38'	10' 6"		28-34	16 x 18	H	7H, 9H, 10H	8H	7H	5T	7T			
Nano Ti. Demon****	38'	10' 6"		28-34	16 x 20	H	8H	6H	8H	6T	5T			
Ti. Laser/Ti. Fury****	38'	10' 6"		28-34	16 x 18	H	7H, 9H, 10H	8H	7H	5T	7T			

**\*\*\*\*Note:** Shared Holes: 1 T, 2T, 3T, 4T  
 Alternate stringing 2-3 mains on each side.  
 Feed first left main from 1LH through 1LT (upper ridge) and loop around to 2LT (upper ridge) to 3LH for second main. Continue to 2LH down to 1LT (lower ridge) for thrid main. Loop around to 2LT (lower ridge) to 4LH for fourth main. Continue feeding string through 5LH to 3LT (upper ridge) for fifth main. Loop around to 4LT (upper ridge) to 8LH for sixth main. Continue string through 6LH to 3LT (lower ridge) for seventh main. Loop around to 4LT (lower ridge) to 11LH for final main. Follow same procedure on right side but recerse level of enry on shared grommets; i.e., feed first right main from 1 RH through 1 RT (lower ridge) etc. Tie off short side at 8H.. Start 1X at 7RH and weave under sixth main (easy weave).