

## Racquets

E-Force Bedlam Lite 170 (with Richter Tubes)

Tension	Pattern	Start M's	Mains Skip
30	14 x 22	H	7H

Length 1pc	40'
Short Side	8'
Length 2pc	
Tie Off M's	2T
Start 1pc X	4T
Last 1pc X	5H
Tie 1pc X	4H
Start 2pc X	
Last 2pc X	
Tie 2pc X	

<b>Notes</b>	<p>Shared holes: 5H,6H,8H &amp; 3T. Note 2: E-Force strongly and only recommends 16 gauge and thinner strings in its racquets. Use of strings thicker than 16 gauge in frames with Richter Tubes may void warranty. Thicker strings may be too tight in the tubes or may not fit at all. Note 3: Mount on stringing machine with red tubes in throat up and green tubes at throat down. Note 4: Do not cut string until the mains are tied off. Installing and Tensioning Main Strings Step 1: Start main strings at 1LH. Feed 7'8" down through the green tube in the left of the handle and clamp near the head (this is the starting clamp). Feed up through the bottom right hole in the handle (green tube). Feed up through 4RH. Pull tension and clamp near head. Step 2: Finish short side by feeding down through 5RH to 1RT. Pull tension and clamp near 1RT. Step 3: Feed up through 2RT to 6RH. Pull tension and clamp near head. Step 4: Feed down through 8RH (skip 7RH) to 3RT. Pull tension and clamp near 3RT. Step 5: CAUTION: If using 38 ft. of string, be sure not to have more than 1ft. of excess. If more than 1ft. pull excess string back through to 1HL and re-tension per Step 1. This finishes the short side. Tie off at 2RT. Step 6: Continue mains by feeding the long end of the string down through 3RH to the yellow tube on right side of handle. Feed up through the left side of the handle (yellow tube) to 2LH. Pull tension and clamp near head. Step 7: Feed down through 2RH to the orange tube on right side of handle. Then feed up the left side of the handle (orange tube) to 3LH. Pull tension and clamp near head. Step 8: Feed down through 1RH to the red tube on right side of handle. Feed up through the left side of the handle (red tube) to 4LH. Pull tension and clamp near head. Step 9: Finish mains by feeding down through 5LH to 1LT. Pull tension and clamp near 1LT. Step 10: Feed up through 2LT to 6LH. Pull tension and clamp near head. Step 11: Feed down through 8LH (skip 7LH) to 3LT. Pull tension and clamp near 3LT. Installing and Tensioning Cross Strings Step 1: Feed string up to 4LT and UNDER first main string then weave across to 4RT. Pull tension and clamp near 4RT. Step 2: Feed string down to hole 3RT, then weave across to 3LT up to 5LT and weave across to 5RT. Pull tension and clamp near 5RT. Step 3: Continue weaving crosses normally. Tie off cross strings at 4LH.</p>
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